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1. CHEMICAL PRODUCT

PRODUCT NAME: SULFUR HEXAFLUORIDE

SYNONYMS: None

2. COMPOSITION, INFORMATION ON INGREDIENTS

<u>Ingredient Name</u>	<u>Formula</u>	<u>CAS #</u>	<u>Concentration</u>	Exposure Limits (PPM)			
				<u>ACGIH TLV</u>	<u>OSHA PEL</u>	<u>MAC</u>	<u>Other STEL</u>
SULFUR HEXAFLUORIDE	SF6	2551-62-4	99+%	1000	1000	NE	NE

Note: NE = NONE ESTABLISHED

S/A = SIMPLE ASPHYXIANT

3. HAZARD IDENTIFICATION

* * * EMERGENCY OVERVIEW * * *

Liquid and gas under pressure.

Can cause rapid suffocation.

May cause frostbite.

POTENTIAL HEALTH EFFECTS

ROUTES OF ENTRY: Inhalation

ACUTE EFFECTS: Material acts as a simple asphyxiant by displacing air necessary for life. Symptoms include rapid respiration, muscular incoordination, fatigue, dizziness, nausea, vomiting, unconsciousness, and death. May irritate eyes and skin. Pressure drop through valves and piping may cause extreme cold and frostbite on contact.

CHRONIC EFFECTS: None known

MEDICAL CONDITIONS AGGRAVATED BY OVEREXPOSURE: None known

OTHER EFFECTS OF OVEREXPOSURE: None

CARCINOGENICITY (US ONLY):

NTP - No

IARC MONOGRAPHS - No

OSHA REGULATED - No

4. FIRST AID MEASURES

INHALATION: Immediately remove victim to fresh air. If breathing has stopped, give artificial respiration. If breathing is difficult, give oxygen.

EYE CONTACT: None

SKIN CONTACT: If frostbite occurs, flush affected areas with lukewarm water.

INGESTION: None

IN EVENT OF EXPOSURE, CONSULT A PHYSICIAN

NOTE TO PHYSICIAN: None

5. FIRE FIGHTING MEASURES

FLASH POINT: Nonflammable

AUTOIGNITION TEMPERATURE: N/Av

FLAMMABLE LIMITS: Nonflammable

LOWER:

UPPER:

EXTINGUISHING MEDIA: Use what is appropriate for surrounding fire.

SPECIAL FIRE FIGHTING INSTRUCTION AND EQUIPMENT: Wear self-contained breathing apparatus and full protective clothing. Keep fire exposed cylinders cool with water spray. If possible, stop the product flow.

HAZARDOUS COMBUSTION PRODUCTS: None

UNUSUAL FIRE AND EXPLOSION HAZARDS: Cylinder rupture may occur under fire conditions.

6. ACCIDENTAL RELEASE MEASURES

CLEAN UP PROCEDURES: Evacuate and ventilate area. Shut off source if possible and remove source of heat. Remove leaking cylinder to exhaust hood or safe outdoor area.

SPECIALIZED EQUIPMENT: Leaks can be detected by standard fluorocarbon detecting device. Decomposition products of **SF6** may be absorbed in a 50/50 mixture of soda lime and activated alumina.

7. HANDLING AND STORAGE

PRECAUTIONS TO BE TAKEN IN HANDLING: Secure cylinder when using to protect from falling. Use suitable hand truck to move cylinders.

PRECAUTIONS TO BE TAKEN IN STORAGE: Store in well ventilated areas. Keep valve protection cap on cylinders when not in use.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

ENGINEERING CONTROLS: Provide adequate general and local exhaust ventilation to avoid asphyxiation.

EYE / FACE PROTECTION: Safety glasses

SKIN PROTECTION: Protective gloves to prevent contact with cold equipment.

RESPIRATORY PROTECTION: In case of leakage, use self-contained breathing apparatus.

OTHER PROTECTIVE EQUIPMENT: Safety shoes when handling cylinders.

9. PHYSICAL AND CHEMICAL PROPERTIES

APPEARANCE: Colorless

ODOR: Odorless

PHYSICAL PRESSURE: Gas

VAPOR PRESSURE: @21.1C: 22.77 atm

VAPOR DENSITY (AIR=1): 5.11

BOILING POINT (C): -63.8 @ 1 atm (Sublimation)

SOLUBILITY IN WATER: cm3/Kg H₂O: 5.40

SPECIFIC GRAVITY (H₂O=1): Gas

EVAPORATION RATE: Gas

ODOR THRESHOLD: None

10. STABILITY AND REACTIVITY

STABILITY: Stable under normal storage conditions.

CONDITIONS TO AVOID: Storage in poorly ventilated areas. Storage near a heat source.

MATERIALS TO AVOID: Disilane.

HAZARDOUS POLYMERIZATION: Will not occur.

HAZARDOUS DECOMPOSITION: Sulfur oxides. Hydrogen fluoride may be given off.

11. TOXICOLOGICAL INFORMATION

LETHAL CONCENTRATION (LC50): NONE ESTABLISHED

LETHAL DOSE 50 (LD50): N/Ap

TERATOGENICITY: N/Ap

REPRODUCTIVE EFFECTS: N/Ap

MUTAGENICITY: N/Ap

12. ECOLOGICAL INFORMATION

No adverse ecological effects are expected.

13. DISPOSAL CONSIDERATIONS

WASTE DISPOSAL METHOD: Dispose of non-refillable cylinders in accordance with federal, state and local regulations. Allow gas to vent slowly to atmosphere in an unconfined area or exhaust hood. If the cylinders are the refillable type, return cylinders to supplier with any valve outlet plugs or caps secured and valve protection caps in place. Waste material may be burned in a controlled manner in an approved incinerator.

14. TRANSPORT INFORMATION

CONCENTRATION: 99+%

DOT DESCRIPTION (US ONLY):

PROPER SHIPPING NAME: Sulfur hexafluoride

HAZARD CLASS: 2.2 (nonflammable)

IDENTIFICATION NUMBER: UN1080

REPORTABLE QUANTITIES: None

LABELING: NONFLAMMABLE GAS

ADR / RID (EU Only): Class 2, 2A

SPECIAL PRECAUTIONS: Cylinders should be transported in a secure upright position in a well ventilated truck.

15. REGULATORY INFORMATION

OSHA: Process Safety Management: Materials are not listed in appendix A of 29 CFR 1910.119 as highly hazardous chemicals.

TSCA: Material is listed in TSCA inventory.

SARA: The threshold planning quantity for material is 10,000 lbs.

EU NUMBER: 219-854-2

NUMBER IN ANNEX 1 OF DIR 67/548: Not listed in annex 1.

EU CLASSIFICATION: N/Av

R: N/Av

S: N/Av

16. OTHER INFORMATION

OTHER PRECAUTIONS: Protect containers from physical damage. Do not deface cylinders or labels. Cylinders should be refilled by qualified producers of compressed gas. Shipment of a compressed gas cylinder which has not been filled by the owner or with his written consent is a violation of federal law (49 CFR).

ABBREVIATIONS: N/Ap - Not Applicable, N/Av - Not Available, NE - None Established

Use proper connections; do not use adapters. Do not force fit!!

DISCLAIMER

The information and recommendations in this Material Safety Data Sheet relate only to the specific material mentioned herein and do not relate to use otherwise ie. in combination with any other material or in any process.

The information and recommendations herein are taken from our extensive experiences and the data contained in recognized references and believed by us to be true. Refrigeration group of companies make no warranties either expressed or implied with respect there to and assume no liability in connection with the use of such information and recommendation.